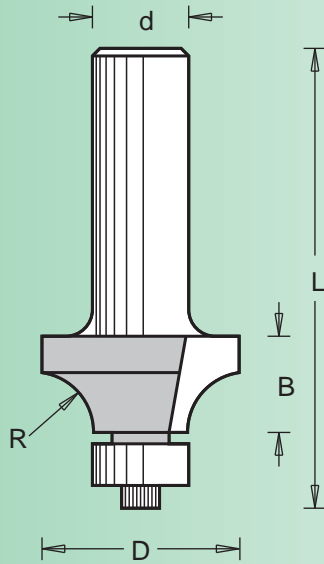


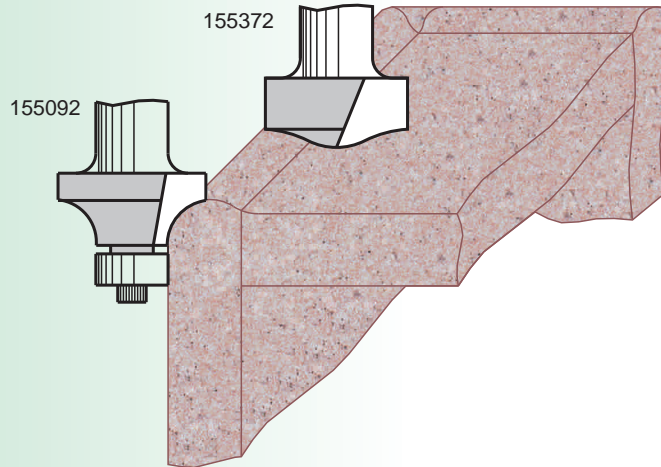
## 1550



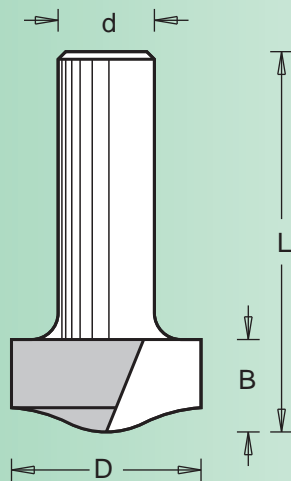
## CORNER ROUNDING BIT

| Code No.  | D               | B               | R             | L                 | d             |
|-----------|-----------------|-----------------|---------------|-------------------|---------------|
| 1550 92 4 | 28.6<br>(1 1/8) | 13.5<br>(17/32) | 8.0<br>(5/16) | 52.0<br>(2 1/16)  | 6.35<br>(1/4) |
| 1550 92 8 | 28.6<br>(1 1/8) | 13.5<br>(17/32) | 8.0<br>(5/16) | 61.0<br>(2 13/32) | 12.7<br>(1/2) |

Delrin Set No. 03 Page 106

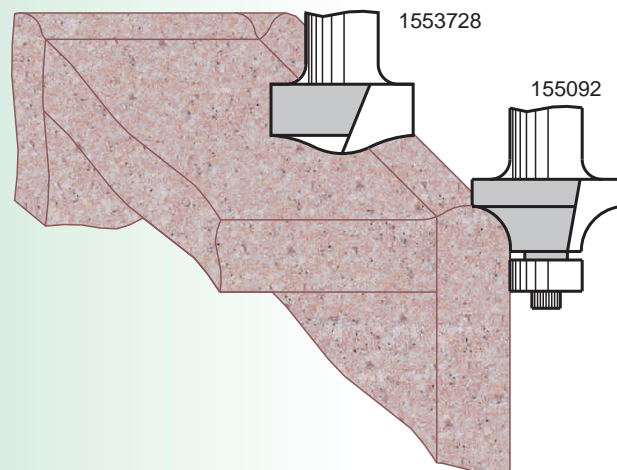


## 1553



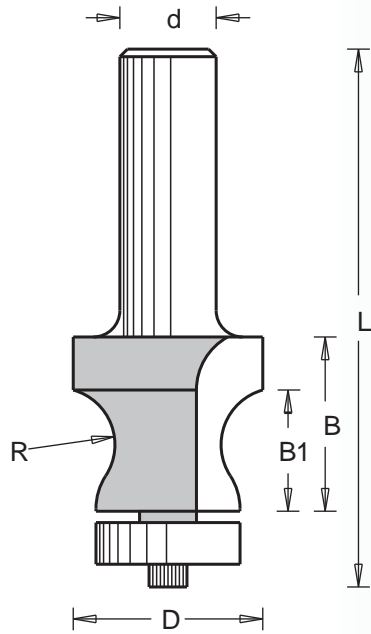
## CORNER TOP BIT - No Drip

| Code No.  | D            | B             | L               | d             |
|-----------|--------------|---------------|-----------------|---------------|
| 1553 72 8 | 25.4<br>(1") | 12.7<br>(1/2) | 54.0<br>(2 1/8) | 12.7<br>(1/2) |



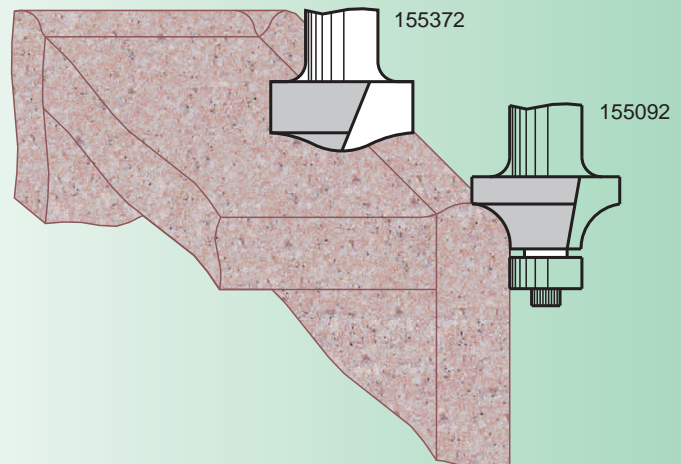
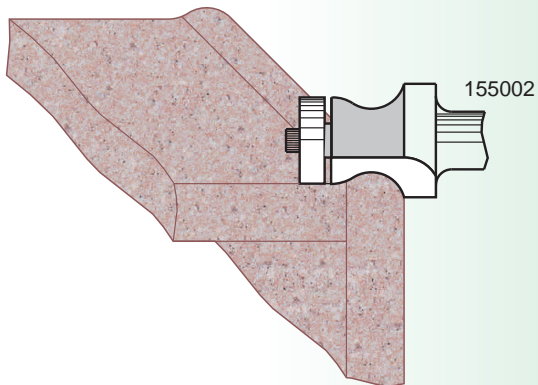
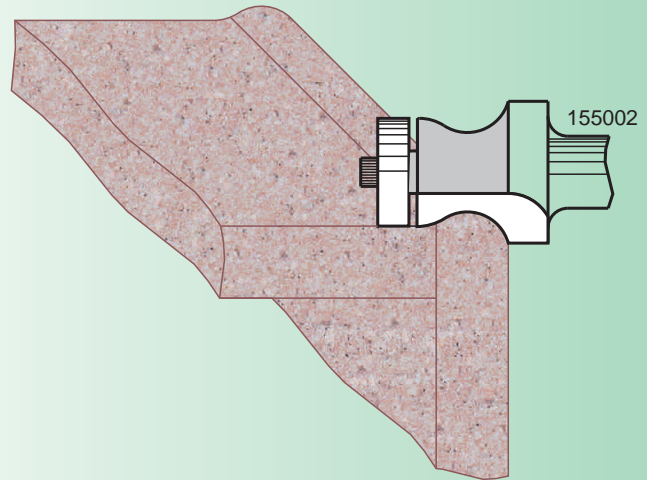
1550

## CORNER TOP BIT - No Drip



| Code No.  | D            | B                | B1              | R             | L                | d             |
|-----------|--------------|------------------|-----------------|---------------|------------------|---------------|
| 1550 02 8 | 25.0<br>(1") | 22.0<br>(7/8)    | 16.0<br>(5/8)   | 8.0<br>(5/16) | 77.0<br>(3 1/32) | 12.7<br>(1/2) |
| 1550 03 8 | 25.0<br>(1") | 29.0<br>(1 5/32) | 24.0<br>(15/16) | 8.0<br>(5/16) | 83.0<br>(3 9/32) | 12.7<br>(1/2) |

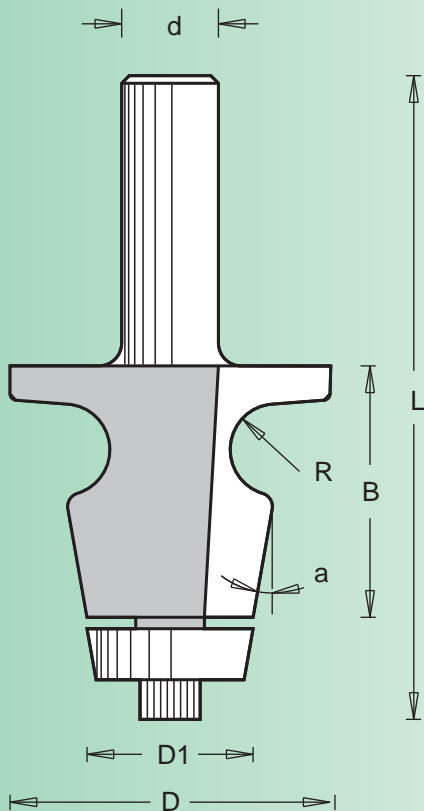
Delrin Set No. 02 Page 106



**ROUTER BITS**  
for fabricating solid surface materials

**1554**

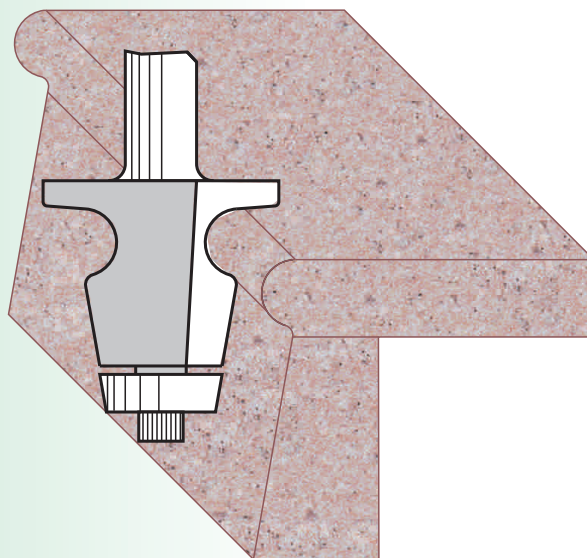
**UNDER MOUNT PROFILE BOWL BIT**



| Code No.  | D                 | D1            | B                | R              | a   | L                 | d             |
|-----------|-------------------|---------------|------------------|----------------|-----|-------------------|---------------|
| 1554 10 8 | 42.0<br>(1 21/32) | 22.0<br>(7/8) | 33.0<br>(1 5/16) | 6.0<br>(15/64) | 10° | 84.5<br>(3 21/64) | 12.7<br>(1/2) |

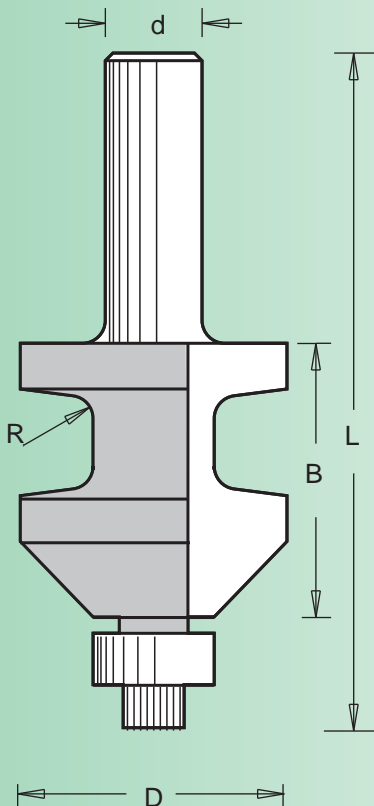
*Delrin Set No. 01 Page 106*

**NEW**



**1564**

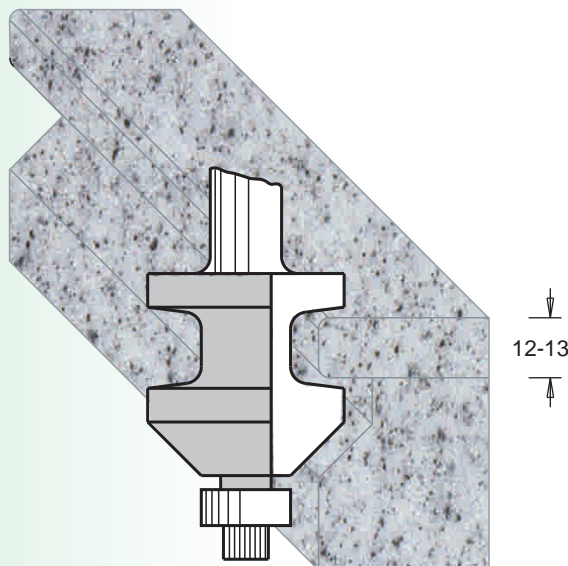
**BEVEL HOB BIT**



| Code No.  | D               | B                 | R            | L               | d             |
|-----------|-----------------|-------------------|--------------|-----------------|---------------|
| 1564 10 8 | 35.0<br>(1 3/8) | 36.0<br>(1 27/64) | 3.0<br>(1/8) | 89.0<br>(3 1/2) | 12.7<br>(1/2) |

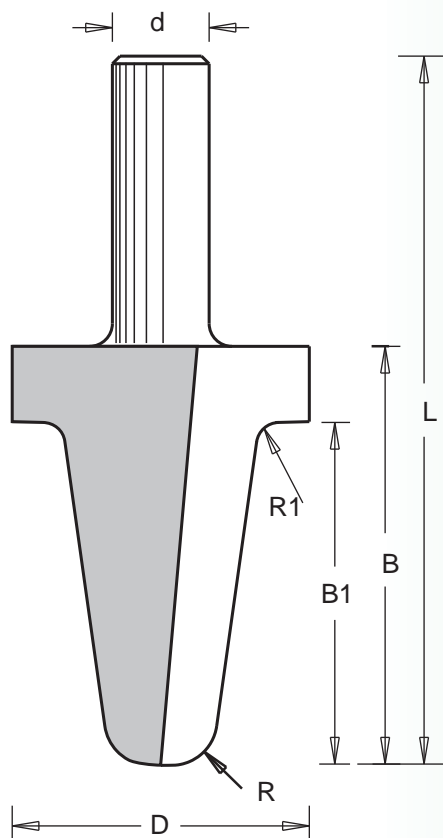
*Delrin Set No. 09 Page 106*

**NEW**

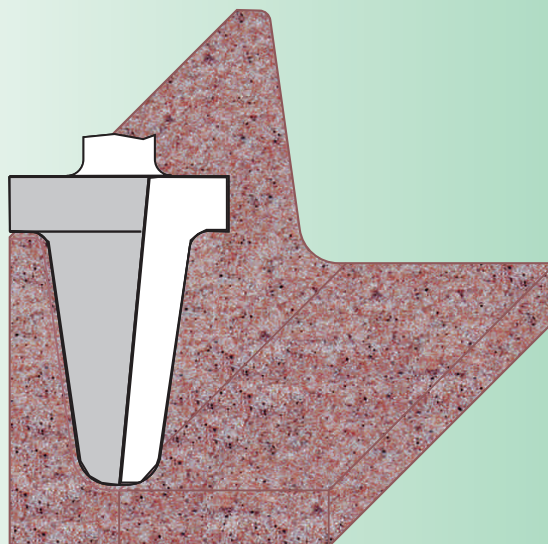


1564

## UPSTAND BIT



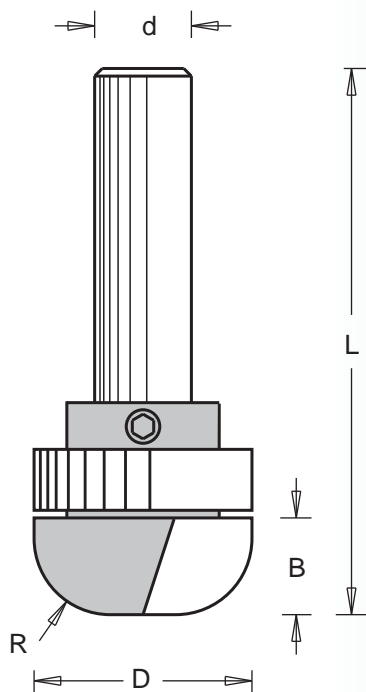
**NEW**



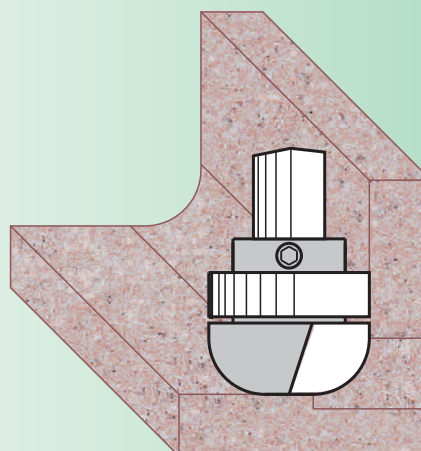
| Code No.  | D                 | B                 | B1                | R              | R1           | L                 | d             |
|-----------|-------------------|-------------------|-------------------|----------------|--------------|-------------------|---------------|
| 1564 01 8 | 39.0<br>(1 17/32) | 40.0<br>(1 37/64) | 30.0<br>(1 3/16)  | 6.0<br>(15/64) | 3.0<br>(1/8) | 78.0<br>(3 1/16)  | 12.7<br>(1/2) |
| 1564 05 8 | 39.0<br>(1 17/32) | 55.0<br>(2 5/32)  | 45.0<br>(2 25/32) | 6.0<br>(15/64) | 3.0<br>(1/8) | 93.0<br>(3 11/16) | 12.7<br>(1/2) |

1062

## COVING BIT



**NEW**

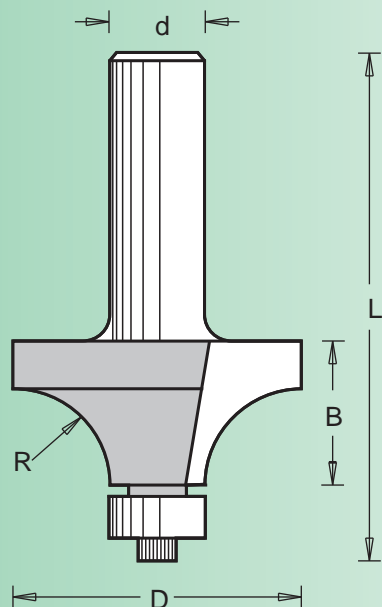


| Code No.  | D               | B             | R               | L               | d             |
|-----------|-----------------|---------------|-----------------|-----------------|---------------|
| 1062 80 8 | 28.6<br>(1 1/8) | 12.7<br>(1/2) | 10.0<br>(25/64) | 73.0<br>(2 7/8) | 12.7<br>(1/2) |

Delrin Set No. 06 Page 106

**ROUTER BITS**  
for fabricating solid surface materials

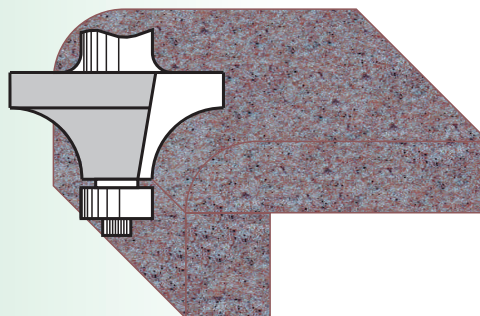
## 1590



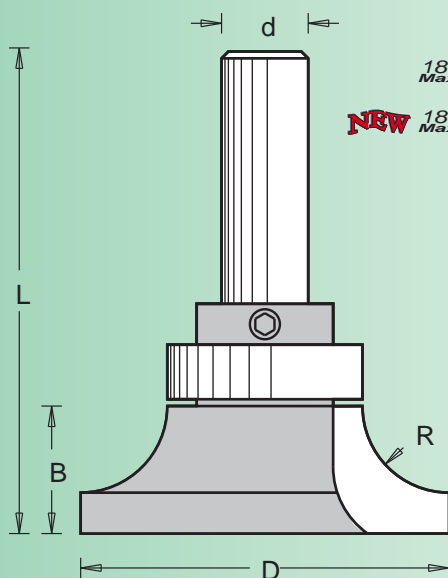
## ROUND OVER BIT

| Code No.  | D               | B             | R             | L                | d             |
|-----------|-----------------|---------------|---------------|------------------|---------------|
| 1590 03 8 | 38.1<br>(1 1/2) | 19.0<br>(3/4) | 12.7<br>(1/2) | 65.0<br>(2 9/16) | 12.7<br>(1/2) |
| 1590 06 8 | 51.0<br>(2")    | 25.4<br>(1")  | 19.0<br>(3/4) | 73.0<br>(2 7/8)  | 12.7<br>(1/2) |

Delrin Set No. 03 Page 106



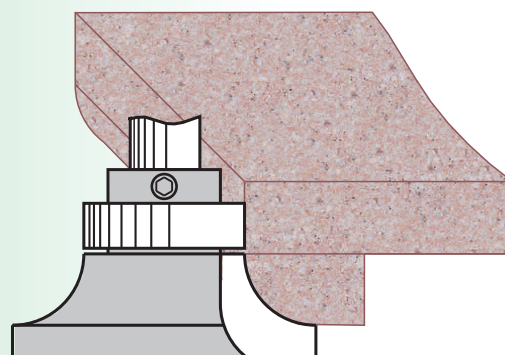
## 1592



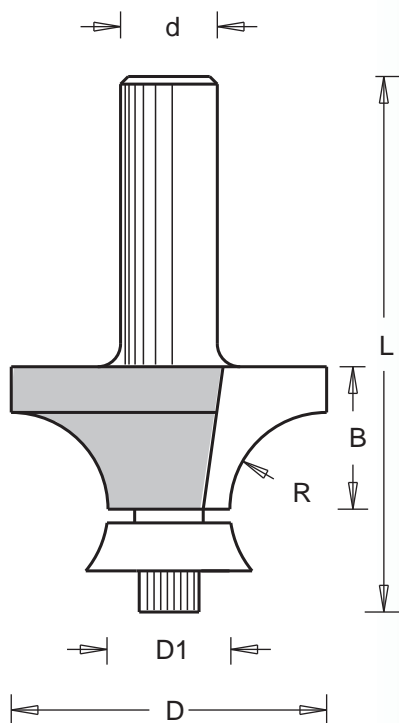
## INVERTED (UNDER-CUT) ROUND OVER BIT

| Code No.  | D               | B                 | R             | L                | d             |
|-----------|-----------------|-------------------|---------------|------------------|---------------|
| 1592 03 8 | 54.0<br>(2 1/8) | 20.0<br>(25/32)   | 12.7<br>(1/2) | 73.0<br>(2 7/8)  | 12.7<br>(1/2) |
| 1592 06 8 | 67.0<br>(2 5/8) | 25.4<br>(1")      | 19.0<br>(3/4) | 77.0<br>(3 1/32) | 12.7<br>(1/2) |
| 1592 09 8 | 79.4<br>(3 1/8) | 30.7<br>(1 13/64) | 25.4<br>(1")  | 83.0<br>(3 5/16) | 12.7<br>(1/2) |

Delrin Set No. 06 page 106







18000  
Max. RPM.

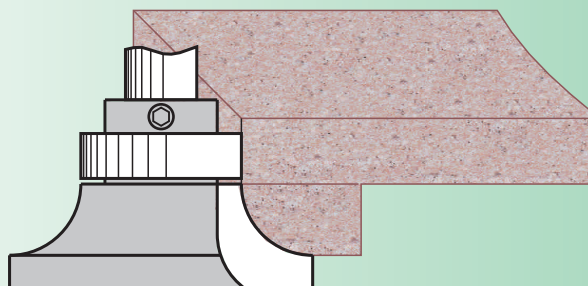
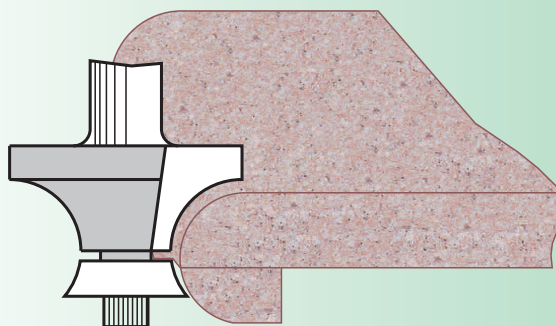
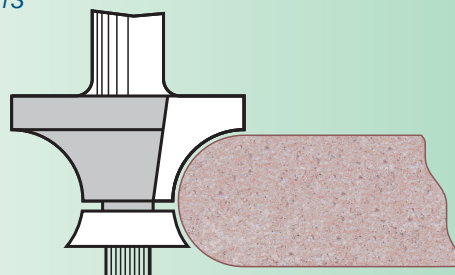
| Code No.     | D               | D1            | B                 | R             | L                 | d             |
|--------------|-----------------|---------------|-------------------|---------------|-------------------|---------------|
| 1594 01 8*   | 41.4<br>(1 5/8) | 16.0<br>(5/8) | 18.7<br>(47/64)   | 12.7<br>(1/2) | 69.5<br>(2 47/64) | 12.7<br>(1/2) |
| 1594 05 8**  | 54.0<br>(2 1/8) | 16.0<br>(5/8) | 25.0<br>(63/64)   | 19.0<br>(3/4) | 76.0<br>(3")      | 12.7<br>(1/2) |
| 1594 10 8*** | 66.8<br>(2 5/8) | 16.0<br>(5/8) | 31.4<br>(1 15/64) | 25.4<br>(1")  | 81.0<br>(3 3/16)  | 12.7<br>(1/2) |

\* Delrin Set No. 011 Page 106

\*\* Delrin Set No. 012

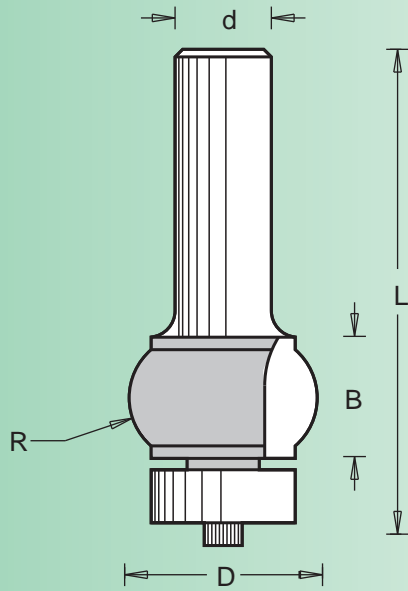
\*\*\* Delrin Set No. 013

**NEW**



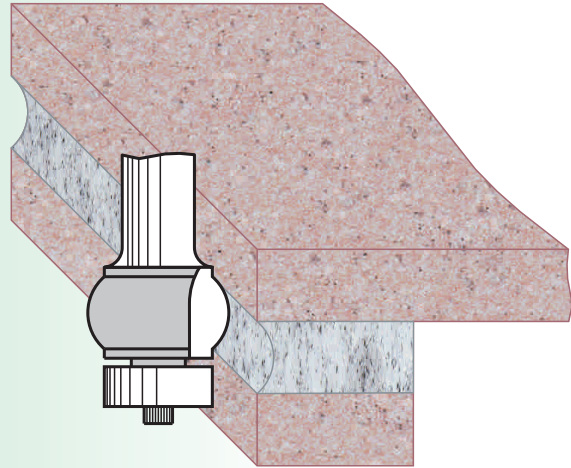
## 1621

## EDGE FACE COVE BIT



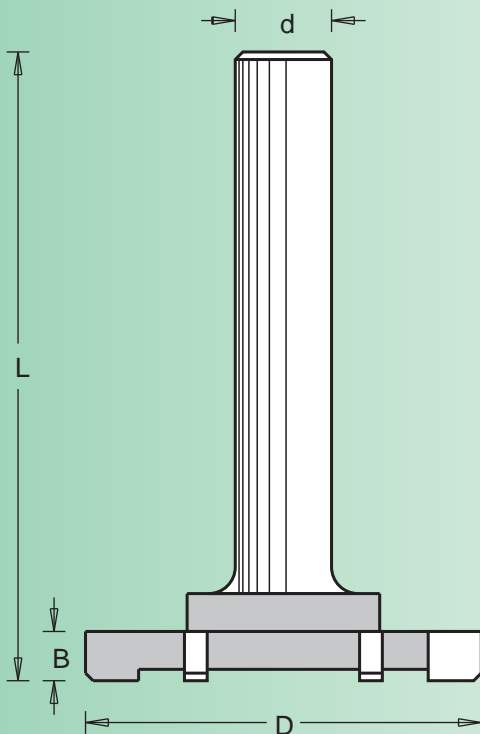
| Code No.  | D            | B             | R             | L               | d             |
|-----------|--------------|---------------|---------------|-----------------|---------------|
| 1621 01 8 | 25.4<br>(1") | 16.0<br>(5/8) | 7.9<br>(5/16) | 67.0<br>(2 5/8) | 12.7<br>(1/2) |

Delrin Set No. 02 Page 106

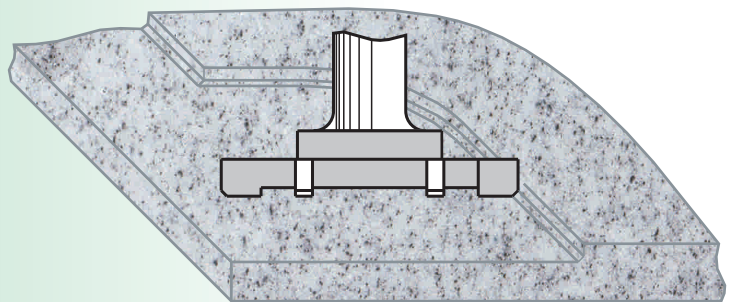


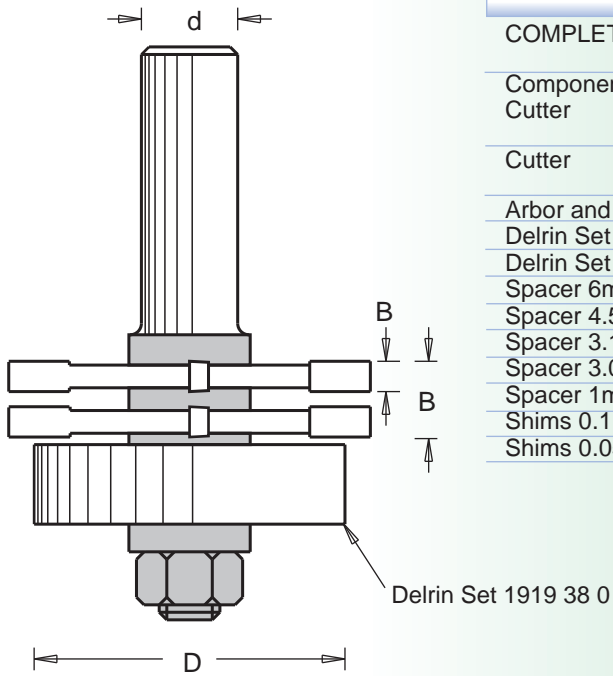
## 1600

## SIX WING TRIMMER

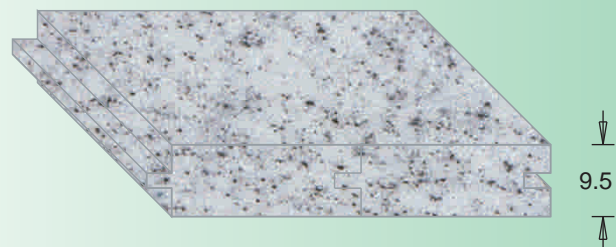
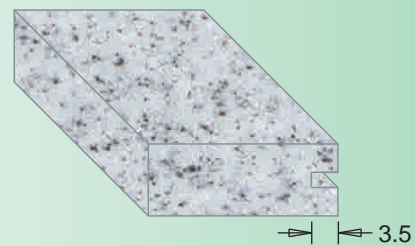
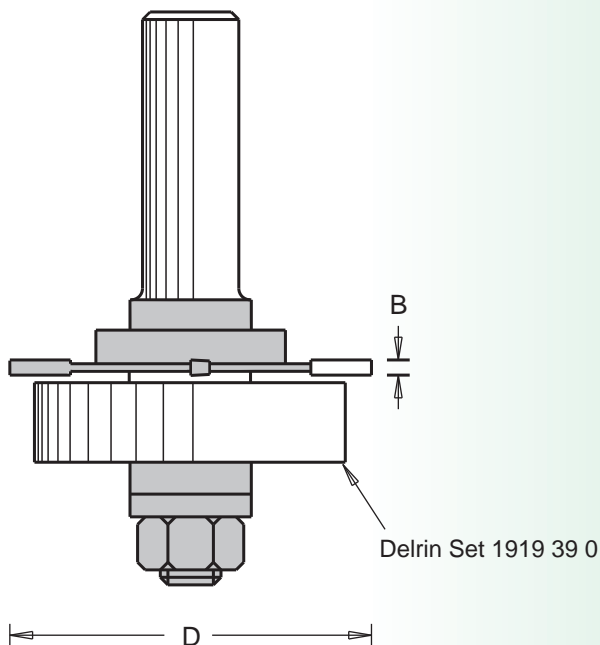
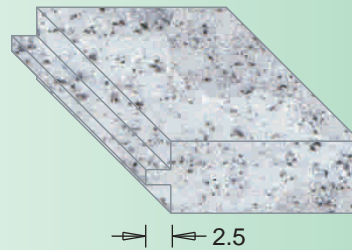


| Code No.  | D                | B            | L               | d             |
|-----------|------------------|--------------|-----------------|---------------|
| 1600 05 8 | 52.3<br>(2 1/16) | 6.5<br>(1/4) | 83.0<br>(3 1/4) | 12.7<br>(1/2) |



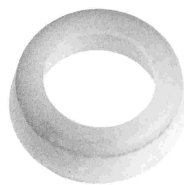
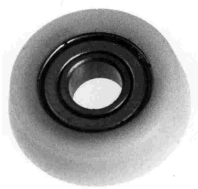


|                   | Code No.  | D                     | B             | L            | d             |
|-------------------|-----------|-----------------------|---------------|--------------|---------------|
| COMPLETE          | 1084 40 8 | 47.7<br>(1 7/8)       | 10.0<br>(3/8) | 76.2<br>(3") | 12.7<br>(1/2) |
| Components:       |           |                       |               |              |               |
| Cutter (x2)       | 1080 85 0 | 47.7<br>(1 7/8)       | 4.0<br>(5/32) |              |               |
| Cutter            | 1080 76 0 | 47.7<br>(1 7/8)       | 2.0<br>(5/64) |              |               |
| Arbor and Nut     | 1900 04 8 |                       |               |              |               |
| Delrin Set        | 1919 38 0 | (Set No. 15 Page 106) |               |              |               |
| Delrin Set        | 1919 39 0 | (Set No. 16 Page 106) |               |              |               |
| Spacer 6mm (x1)   | 1920 16 0 |                       |               |              |               |
| Spacer 4.5mm (x1) | 1920 22 0 |                       |               |              |               |
| Spacer 3.15mm(x1) | 1920 40 0 |                       |               |              |               |
| Spacer 3.0mm (x1) | 1920 15 0 |                       |               |              |               |
| Spacer 1mm (x2)   | 1920 11 0 |                       |               |              |               |
| Shims 0.1mm (x4)  | 1921 00 0 |                       |               |              |               |
| Shims 0.05mm (x3) | 1920 50 0 |                       |               |              |               |





## DELTRIN & BALL BEARING SET



| Code | Delrin Set<br>D a/R       | Ball Bearing<br>d D B       | Delrin Ring<br>D a/R      | Screw                 | Spring Washers<br>& Lock Rings<br>d D B |
|------|---------------------------|-----------------------------|---------------------------|-----------------------|---|
| 01   | 1919 32 0<br>21.8 10      | 1910 05 0<br>1/4 5/8 5.0    | 1929 32 0<br>21.8 10      | 1930 08 0<br>NF10-1/2 | 1920 04 0<br>3/16 5/16                  |
| 02   | 1919 34 0<br>19.0 0       | 1910 05 0<br>1/4 5/8 5.0    | 1929 34 0<br>19.0 0       | 1930 08 0<br>NF10-1/2 | 1920 04 0<br>3/16 5/16                  |
| 03   | 1919 35 0<br>12.7 0       | 1910 04 0<br>3/16 3/8 1/8   | 1929 35 0<br>12.7 0       | 1930 01 0<br>NC5-3/8  | 1920 04 0<br>3/16 5/16                  |
| 04   | 1919 36 0<br>22.2 5       | 1910 05 0<br>1/4 5/8 5.0    | 1929 36 0<br>22.2 5       | 1930 08 0<br>NF10-1/2 | 1920 04 0<br>3/16 5/16                  |
| 05   | 1919 36 5<br>22.2 10      | 1910 08 0<br>1/4 1/2 3/16   | 1929 36 5<br>22.2 10      | 1930 08 5<br>NF10-32  |   |
| 06   | 1919 44 0<br>1 1/8 0      | 1910 22 0<br>15 24 7.0      | 1929 44 0<br>1 1/8 0      | 1930 21 1<br>NC5-40   | 1970 20 0<br>1/2 20.0 6.0               |
| 07   |                           | 1910 03 0<br>1/4 1/2 3/16   |                           | 1930 08 0<br>NF10-1/2 | 1920 31 0<br>1/4 3/8                    |
| 08   |                           | 1910 14 0<br>1/4 3/4 9/32   |                           | 1930 08 0<br>NF10-1/2 | 1900 04 0<br>3/16 5/16                  |
| 09   |                           | 1910 05 0<br>1/4 5/8 5.0    |                           | 1930 08 0<br>NF10-1/2 | 1920 31 0<br>1/4 3/8                    |
| 10   |                           | 1910 18 0<br>1/2 1 1/8 5/16 |                           | 1930 21 1<br>NC5-40   | 1970 20 0<br>1/2 20.0 6.0               |
| 11   | 1929 96 0<br>21.4 12.7(R) | 1910 03 0<br>1/4 1/2 3/16   | 1929 96 0<br>21.4 12.7(R) | 1930 08 0<br>NF10-1/2 | 1920 04 0<br>3/16 5/16                  |
| 12   | 1919 97 0<br>19.4 19.0(R) | 1910 03 0<br>1/4 1/2 3/16   | 1929 97 0<br>19.4 19.0(R) | 1930 08 0<br>NF10-1/2 | 1920 04 0<br>3/16 5/16                  |
| 13   | 1919 98 0<br>18.5 25.4(R) | 1910 03 0<br>1/4 1/2 3/16   | 1929 98 0<br>18.5 25.4(R) | 1930 08 0<br>NF10-1/2 | 1920 04 0<br>3/16 5/16                  |
| 14   | 1919 99 0<br>25.4 5       | 1910 05 0<br>1/4 5/8 5.0    | 1929 99 0<br>25.4 5       | 1930 08 5<br>NF10-32  |   |
| 15   | 1919 38 0                 | 1910 13 0<br>8.0 22.0 7.0   | 1929 38 0<br>43.0 0       |                       |   |
| 16   | 1919 39 0                 | 1910 16 0<br>8.0 28.0 9.0   | 1929 39 0<br>40.7 0       |                       |   |